



SLOS321G-MAY 2000-REVISED MARCH 2009

# **HIGH-SPEED DIFFERENTIAL I/O AMPLIFIERS**

#### **FEATURES**

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- High Performance
  - 150 MHz –3 dB Bandwidth ( $V_{CC} = \pm 5 V$ )
  - 650 V/ $\mu$ s Slew Rate (V<sub>CC</sub> = ±15 V)
  - –89 dB Third Harmonic Distortion at 1 MHz
  - 83 dB Total Harmonic Distortion at 1 MHz
  - 7.6 nV/\/Hz Input-Referred Noise
- **Differential Input/Differential Output** 
  - Balanced Outputs Reject Common-Mode Noise
  - Differential Reduced Second Harmonic Distortion
- Wide Power-Supply Range
  - V<sub>CC</sub> = 5 V Single-Supply to ±15 V Dual Supply
- $I_{CC(SD)} = 1 \text{ mA} (V_{CC} = \pm 5) \text{ in Shutdown Mode}$ (THS4150)

### **KEY APPLICATIONS**

- Single-Ended to Differential Conversion
- **Differential ADC Driver**
- **Differential Antialiasing**
- **Differential Transmitter and Receiver**
- **Output Level Shifter**

### DESCRIPTION

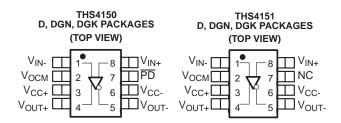
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The THS415x is one in a family of fully differential input/differential output devices fabricated using state-of-the-art Texas Instruments' BiComI complementary bipolar process.

The THS415x is made of a true fully-differential signal path from input to output. This design leads to an excellent common-mode noise rejection and improved total harmonic distortion.

| <b>RELATED DEVICE</b> | S |
|-----------------------|---|
|                       |   |

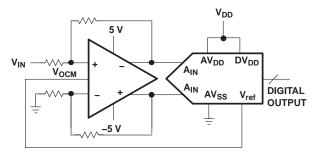
| DEVICE  | DESCRIPTION                   |
|---------|-------------------------------|
| THS412x | 100 MHz, 43 V/µs, 3.7 nV/√Hz  |
| THS413x | 150 MHz, 51 V/μs, 1.3 nV/√Hz  |
| THS414x | 160 MHz, 450 V/μs, 6.5 nV/√Hz |

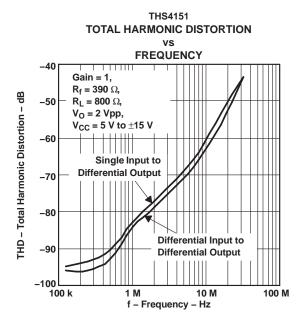


| HIGH-SPEED | DIFFERENTI | AL I/O | FAMILY |
|------------|------------|--------|--------|
|            |            |        |        |

|   | DEVICE  | NUMBER OF<br>CHANNELS | SHUTDOWN |
|---|---------|-----------------------|----------|
|   | THS4150 | 1                     | Х        |
| Ī | THS4151 | 1                     | -        |

### **Typical A/D Application Circuit**





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All other trademarks are the property of their respective owners.





These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

#### AVAILABLE OPTIONS<sup>(1)</sup> PACKAGED DEVICES **EVALUATION** MSOP MSOP PowerPAD<sup>™</sup> $\mathbf{T}_{\mathbf{A}}$ MODULES SMALL OUTLINE(D) (DGN) SYMBOL (DGK) SYMBOL THS4150CD THS4150CDGN AQB THS4150CDGK THS4150EVM ATT 0°C to 70°C THS4151CD THS4151CDGN AQD THS4151CDGK ATU THS4151EVM THS4150ID THS4150IDGN AQC AST THS4150IDGK -40°C to 85°C THS4151ID THS4151IDGN AQE THS4151IDGK ASU \_

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.

#### ABSOLUTE MAXIMUM RATINGS<sup>(1)</sup>

Over operating free-air temperature range (unless otherwise noted).

|   |   |                              | UNIT          |
|---|---|------------------------------|---------------|
| V <sub>CC-</sub> to<br>V <sub>CC+</sub> | Supply voltage                              |                              | ±16.5 V       |
| VI                                      | Input voltage                               | ±V <sub>CC</sub>             |               |
| lo                                      | Output current <sup>(2)</sup>               | 150 mA                       |               |
| V <sub>ID</sub>                         | Differential input voltage                  | ±6 V                         |               |
|   | Continuous total power dissipation          | See Dissipation Rating Table |               |
| Ŧ                                       | Maximum junction temperature <sup>(3)</sup> | 150°C                        |               |
| TJ                                      | Maximum junction temperature, co            | 125°C                        |               |
| -                                       | Operating free-air temperature              | C suffix                     | 0°C to 70°C   |
| T <sub>A</sub>                          |   | I suffix                     | -40°C to 85°C |
| T <sub>stg</sub>                        | Storage temperature                         | –65°C to 150°C               |               |
| -                                       | Lead temperature <sup>(5)</sup>             |                              |               |
|   |   | НВМ                          | 2500 V        |
|   | ESD ratings                                 | CDM                          | 1500 V        |
|   |   | MM                           | 200 V         |

(1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) The THS415x may incorporate a PowerPad<sup>™</sup> on the underside of the chip. This acts as a heatsink and must be connected to a thermally dissipative plane for proper power dissipation. Failure to do so may result in exceeding the maximum junction temperature which could permanently damage the device. See TI technical briefs SLMA002 and SLMA004 for more information about utilizing the PowerPad<sup>™</sup> thermally enhanced package.

(3) The absolute maximum temperature under any condition is limited by the constraints of the silicon process.

(4) The maximum junction temperature for continuous operation is limited by package constraints. Operation above this temperature may result in reduced reliability and/or lifetime of the device.

(5) See the MSL/Reflow Rating information provided with the material, or see TI's web site at www.ti.com for the latest information.

#### **DISSIPATION RATING TABLE**

| PACKAGE | θ <sub>JA</sub> (1) | θJC    | POWER RATING <sup>(2)</sup> |                       |  |
|---------|---------------------|--------|-----------------------------|-----------------------|--|
| PACKAGE | (°C/W)              | (°C/W) | T <sub>A</sub> = 25°C       | T <sub>A</sub> = 85°C |  |
| D       | 97.5                | 38.3   | 1.02 W                      | 410 mW                |  |
| DGN     | 58.4                | 4.7    | 1.71 W                      | 685 mW                |  |
| DGK     | 260                 | 54.2   | 385 mW                      | 154 mW                |  |

(1) This data was taken using the JEDEC standard High-K test PCB.

 Power rating is determined with a junction temperature of 125°C. This is the point where distortion starts to substantially increase. Thermal management of the final PCB should strive to keep the junction temperature at or below 125°C for best performance and long term reliability.

#### **RECOMMENDED OPERATING CONDITIONS**

|                        |                                |               | MIN  | TYP MAX | UNIT |  |
|------------------------|--------------------------------|---------------|------|---------|------|--|
| V <sub>CC+</sub> to    | Supply voltage                 | Dual supply   | ±2.5 | ±15     | 5    |  |
| $V_{CC+}$ to $V_{CC-}$ | Supply voltage                 | Single supply | 5    | 30      | v    |  |
| Ŧ                      | Operating free air temperature | C suffix      | 0    | 70      | ŝ    |  |
| IA                     | Operating free-air temperature | I suffix      | -40  | 85      |      |  |

#### **ELECTRICAL CHARACTERISTICS**

At V\_{CC} = 15 V, R<sub>L</sub> = 800  $\Omega,$  T<sub>A</sub> = 25°C (unless otherwise noted).

|                | PARAMETER   | TEST   | CONDITIONS                                 | MIN TYP | MAX | UNIT   |
|----------------|---|--|--|---------|-----|--------|
| DYNA           | MIC PERFORMANCE   |  |  |         |     |        |
|                |   | $V_{\rm CC} = 5$                                   |  | 150     | 150 |        |
| BW             | Small-signal bandwidth (-3 dB)  | $V_{CC} = \pm 5$                                   | Gain = 1,<br>R <sub>f</sub> = 390 Ω        | 150     |     | MHz    |
|                |   | $V_{CC} = \pm 15$                                  |  | 150     |     |        |
|                |   | $V_{\rm CC} = 5$                                   |  | 80      |     |        |
| BW             | Small-signal bandwidth (-3 dB)  | $V_{CC} = \pm 5$                                   | Gain = 2,<br>R <sub>f</sub> = 750 $\Omega$ | 81      |     | MHz    |
|                |   | $V_{CC} = \pm 15$                                  |  | 81      |     |        |
| SR             | Slew rate <sup>(1)</sup>  | $V_{CC} = \pm 15$ ,                                | Gain = 1                                   | 650     |     | V/µs   |
|                | Settling time to 0.1%   | Differential step voltage = $2 V_{PP}$ ,           |  | 53      |     | ~~~    |
| t <sub>s</sub> | Settling time to 0.01%  | Gain = 1   |  | 247     |     | ns     |
| DISTO          | RTION PERFORMANCE   |  |  |         |     |        |
|                |   | $V_{CC} = 5$                                       | f = 1 MHz                                  | -85     |     |        |
|                |   |  | f = 8 MHz                                  | -66     |     |        |
| THD            | Total harmonic distortion   | \/ .F  | f = 1 MHz                                  | -83     |     | dB     |
| עחו            | Differential input, differential output Gain = 1,<br>$R_f = 390 \Omega$ , $R_1 = 800 \Omega$ , $V_O = 2 V_{PP}$ | $V_{CC} = \pm 5$                                   | f = 8 MHz                                  | -65     |     |        |
|                | 0   | 14   | f = 1 MHz                                  | -84     |     |        |
|                |   | $V_{CC} = \pm 15$                                  | f = 8 MHz                                  | -65     |     |        |
|                | Spurious free dynamic range (SFDR)  | $V_{O} = 2 V_{PP},$                                | f = 1 MHz                                  | -87     |     | dB     |
|                | Third intermodulation distortion  | V <sub>O</sub> = 0.14 V <sub>R</sub><br>f = 20 MHz | <sub>MS</sub> , Gain = 1,                  | -95     |     | dBc    |
| NOISE          | PERFORMANCE   |  | L. L   |         |     |        |
| Vn             | Input voltage noise   | f > 10 kHz   |  | 7.6     |     | nV/√Hz |
| l <sub>n</sub> | Input current noise   | f > 10 kHz   |  | 1.78    |     | pA/√Hz |

(1) Slew rate is measured from an output level range of 25% to 75%.

### **ELECTRICAL CHARACTERISTICS (continued)**

At  $V_{CC}$  = 15 V,  $R_L$  = 800  $\Omega,\,T_A$  = 25°C (unless otherwise noted).

|                     | PARAMETER  | TEST                  | CONDITIONS                  | MIN        | TYP                         | MAX   | UNIT  |  |
|---------------------|--|-----------------------|-----------------------------|------------|-----------------------------|-------|-------|--|
| DC PER              | FORMANCE   |                       |                             | 1          |                             |       |       |  |
|                     |  | $T_A = 25^{\circ}C$   |                             | 63         | 67                          |       |       |  |
|                     | Open loop gain   | $T_A = full range$    | e <sup>(2)</sup>            | 60         |                             |       | dB    |  |
|                     | Input offect voltage   | $T_A = 25^{\circ}C$   |                             |            | 1.1                         | 7     |       |  |
| V                   | Input offset voltage   | $T_A = full range$    | Э                           |            |                             | 8.5   | mV    |  |
| V <sub>OS</sub>     | Input offset voltage, referred to $V_{\mbox{\scriptsize OCM}}$ | $T_A = 25^{\circ}C$   |                             |            | 0.6                         | 8     |       |  |
|                     | Offset drift   | $T_A = full range$    | 9                           |            | 7                           |       | μV/°C |  |
| I <sub>IB</sub>     | Input bias current   | $-T_A = $ full range  |                             |            | 4.3                         | 15    | μΑ    |  |
| l <sub>os</sub>     | Input offset current   |                       | 5                           |            | 250                         | 1200  | nA    |  |
|                     | Offset drift   | $T_A = full range$    | 9                           |            | 0.7                         |       | nA/°C |  |
|                     | Shutdown delay to output                                       | $T_A = full range$    | 9                           |            | 1.1                         |       | μs    |  |
| INPUT (             | CHARACTERISTICS  |                       |                             |            |                             |       |       |  |
| CMRR                | Common-mode rejection ratio                                    | $T_A = full range$    | e                           | -75        | -83                         |       | dB    |  |
|                     |  |                       |                             |            | V <sub>S-</sub> +1.5V       |       |       |  |
| VICR                | Common-mode input voltage range                                |                       |                             |            | to<br>V <sub>S+</sub> –1.5V |       | V     |  |
| r <sub>l</sub>      | Input resistance   | Measured into         | each input terminal         |            | 14.4                        |       | MΩ    |  |
| C <sub>I</sub>      | Input capacitance, closed loop                                 |                       |                             |            | 3.9                         |       | pF    |  |
| r <sub>o</sub>      | Output resistance  | Open loop/sin         | gle ended                   |            | 0.4                         |       | Ω     |  |
| r <sub>o(SD)</sub>  | Output resistance  | Shutdown              |                             | 636        |                             | Ω     |       |  |
|                     | T CHARACTERISTICS  |                       |                             |            |                             |       |       |  |
|                     |  |                       | T <sub>A</sub> = 25°C       | 1.2 to 3.8 | 0.9 to 4.1                  |       |       |  |
|                     |  | $V_{CC} = 5 V$        | $T_A = $ full range         | 1.2 to 3.8 |                             |       |       |  |
|                     |  |                       | $T_A = 25^{\circ}C$         | ±3.7       | ±3.9                        |       |       |  |
| Output v            | voltage swing  | $V_{CC} = \pm 5 V$    | T <sub>A</sub> = full range | ±3.6       |                             |       | V     |  |
|                     |  | $V_{CC} = \pm 15 V$   | $T_A = 25^{\circ}C$         | ±11.6      | ±12.7                       |       |       |  |
|                     |  |                       | T <sub>A</sub> = full range | ±11        |                             |       |       |  |
|                     |  |                       | $T_A = 25^{\circ}C$         | 30         | 45                          |       |       |  |
|                     |  | $V_{CC} = 5 V$        | T <sub>A</sub> = full range | 25         |                             |       |       |  |
|                     | <b>A A A</b>   |                       | T <sub>A</sub> = 25°C       | 45         | 60                          |       |       |  |
| lo                  | Output current, $R_L = 7\Omega$                                | $V_{CC} = \pm 5 V$    | T <sub>A</sub> = full range | 35         |                             |       | mA    |  |
|                     |  |                       | T <sub>A</sub> = 25°C       | 65         | 85                          |       |       |  |
|                     |  | $V_{CC} = \pm 15 V$   | T <sub>A</sub> = full range | 50         |                             |       |       |  |
| POWER               | R-SUPPLY   |                       |                             |            |                             |       |       |  |
|                     |  | Single supply         |                             | 4          | 30                          | 33    |       |  |
| V <sub>CC</sub>     | Supply voltage range   | Split supply          |                             | ±2         | ±15                         | ±16.5 | V     |  |
|                     |  | N/ E.V/               | T <sub>A</sub> = 25°C       |            | 15.8                        | 18.5  |       |  |
|                     |  | $V_{CC} = \pm 5 V$    | T <sub>A</sub> = full range |            |                             | 21    |       |  |
| I <sub>CC</sub>     | Quiescent current (per amplifier)                              | 14 45 14              | T <sub>A</sub> = 25°C       |            | 17.5                        | 21    | mA    |  |
|                     |  | $V_{CC} = \pm 15 V$   | T <sub>A</sub> = full range |            |                             | 23    |       |  |
|                     |  | T <sub>A</sub> = 25°C |                             |            | 1                           | 1.3   | •     |  |
| I <sub>CC(SD)</sub> | Quiescent current (shutdown) (THS4150) <sup>(3)</sup>          | $T_A = $ full range   | Э                           |            |                             | 1.5   | mA    |  |
|                     | <b>_</b>   | $T_A = 25^{\circ}C$   |                             | 70         | 90                          |       |       |  |
| PSRR                | Power-supply rejection ratio (dc)                              | $T_A = $ full range   | 9                           | 65         |                             |       | dB    |  |

(2) The full range temperature is 0°C to 70°C for the C suffix, and -40°C to 85°C for the I suffix.

(3) For detailed information on the behavior of the power-down circuit, see the *Power-down mode* description in the *Principles of Operation* section of this data sheet.

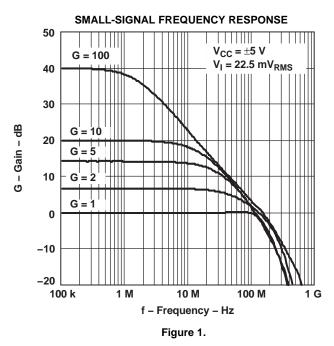


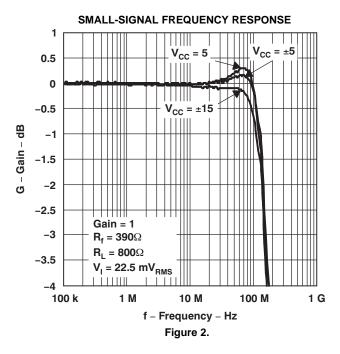
### **TYPICAL CHARACTERISTICS**

#### **Table of Graphs**

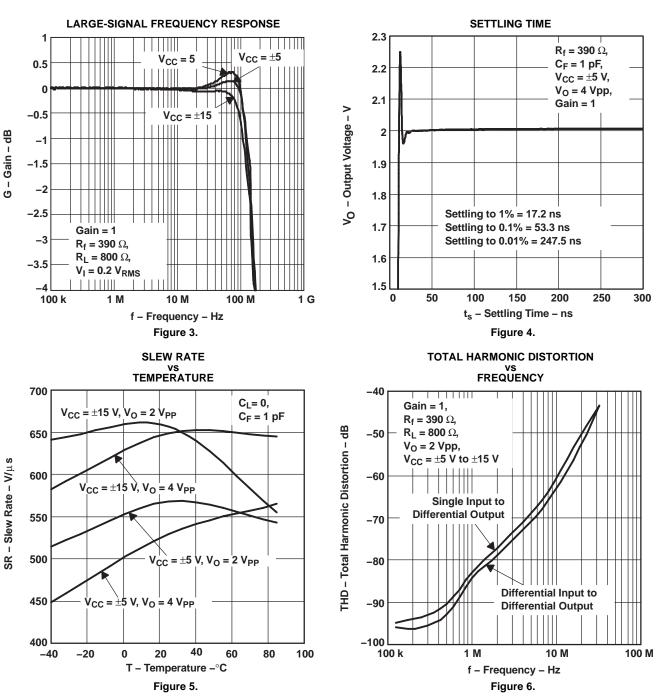
|                 |  |                                 | FIGURE |
|-----------------|--|---------------------------------|--------|
|                 | Small-signal frequency response            |                                 | 1, 2   |
|                 | Large-signal frequency response            |                                 | 3      |
|                 | Settling time                              |                                 | 4      |
| SR              | Slew rate                                  | vs Temperature                  | 5      |
|                 | Tatal have a sin distantian                | vs Frequency                    | 6      |
|                 | Total harmonic distortion                  | vs Output voltage               | 7      |
|                 | Harmonic distortion                        | vs Frequency                    | 8–13   |
|                 | Harmonic distoluon                         | vs Output voltage               | 14–17  |
|                 | Third intermodulation distortion           | vs Output voltage               | 18     |
| V <sub>n</sub>  | Voltage noise                              | vs Frequency                    | 19     |
| l <sub>n</sub>  | Current noise                              | vs Frequency                    | 20     |
| Vo              | Output voltage                             | vs Single-ended load resistance | 21     |
|                 | Power supply current shutdown              | vs Supply voltage               | 22     |
|                 | Output current range                       | vs Supply voltage               | 23     |
| V <sub>OS</sub> | Single-ended output offset voltage         | vs Common-mode output voltage   | 24     |
| CMRR            | Common-mode rejection ratio                | vs Frequency                    | 25     |
| z               | Impedance of the V <sub>OCM</sub> terminal | vs Frequency                    | 26     |
| zo              | Output impedance (powered up)              | vs Frequency                    | 27     |
| z <sub>o</sub>  | Output impedance (shutdown)                | vs Frequency                    | 28     |
| PSRR            | Power-supply rejection ratio               | vs Frequency                    | 29     |

### **TYPICAL CHARACTERISTICS**





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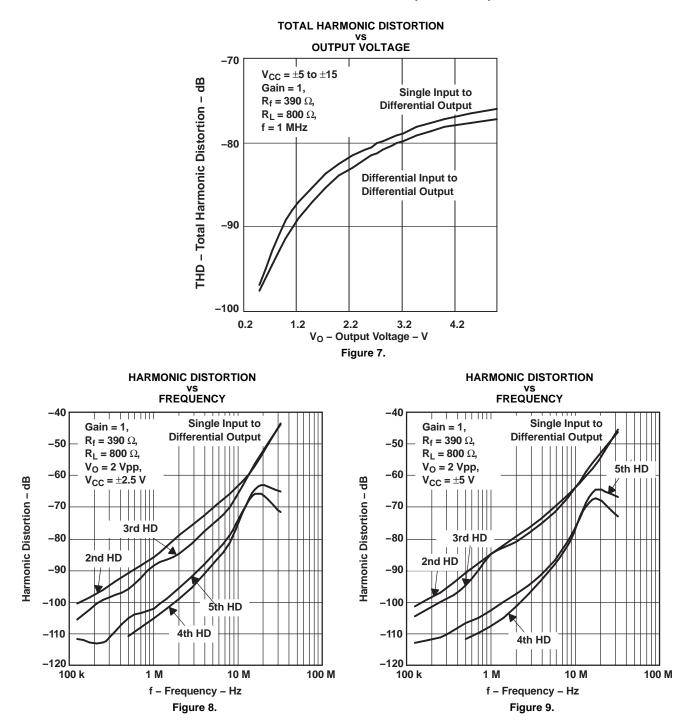
### **TYPICAL CHARACTERISTICS (continued)**



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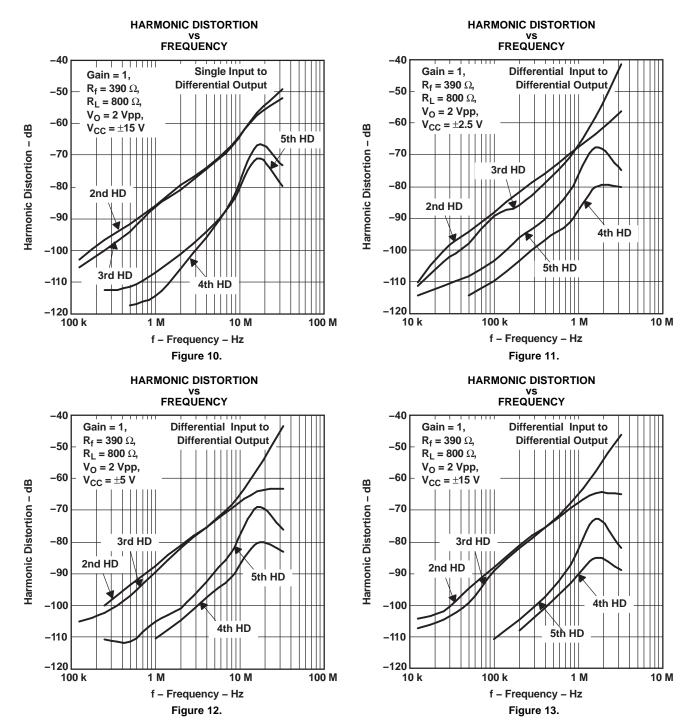


#### **TYPICAL CHARACTERISTICS (continued)**





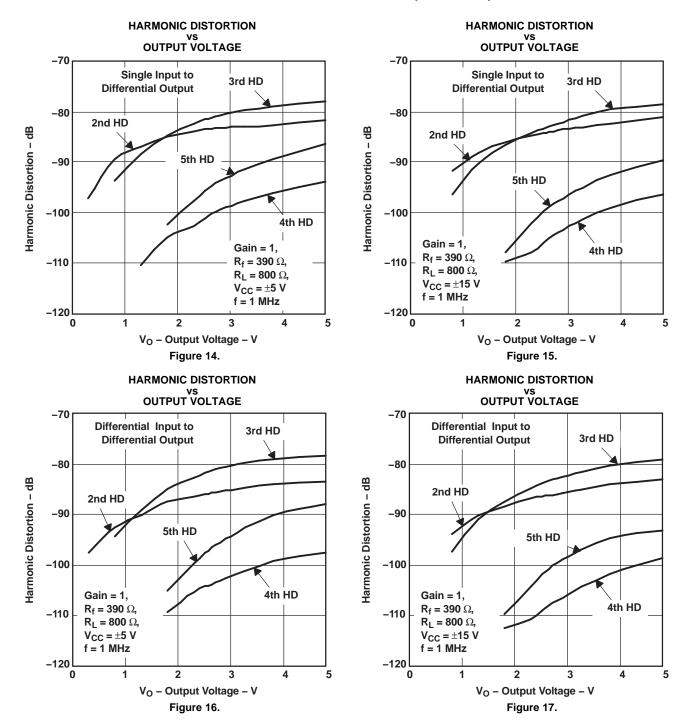
### **TYPICAL CHARACTERISTICS (continued)**





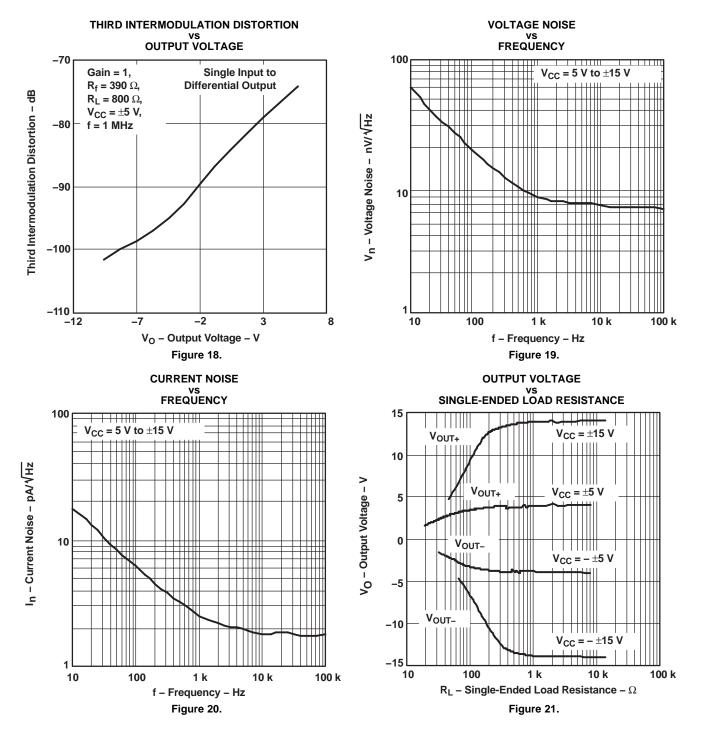


#### **TYPICAL CHARACTERISTICS (continued)**



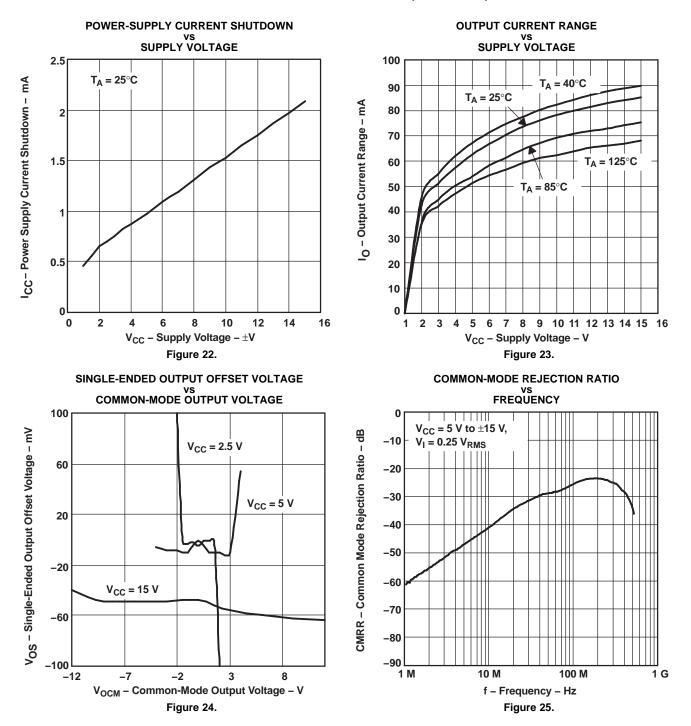








#### **TYPICAL CHARACTERISTICS (continued)**

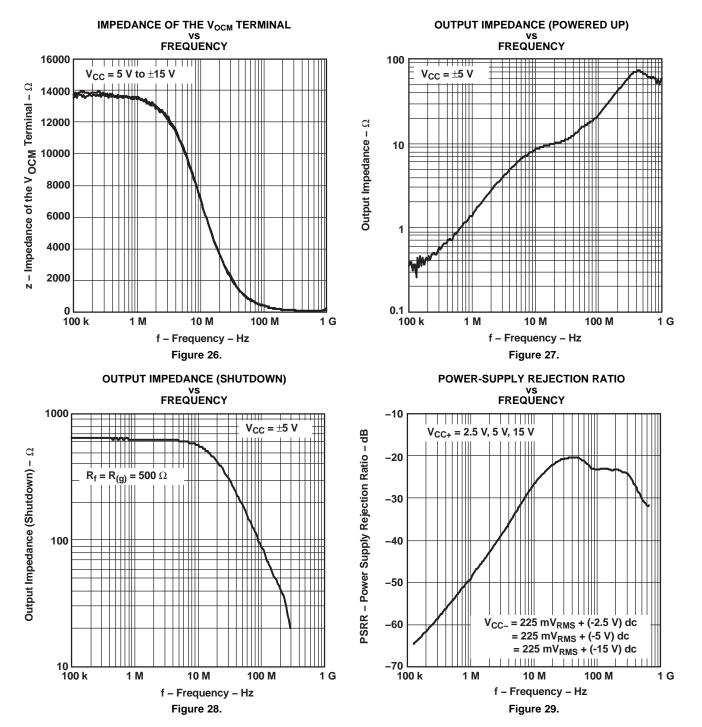


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#### **TYPICAL CHARACTERISTICS (continued)**





#### **APPLICATION INFORMATION**

#### **RESISTOR MATCHING**

Resistor matching is important in fully differential amplifiers. The balance of the output on the reference voltage depends on matched ratios of the resistors. CMRR, PSRR, and cancellation of the second harmonic distortion will diminish if resistor mismatch occurs. Therefore, it is recommended to use 1% tolerance resistors or better to keep the performance optimized.

 $V_{OCM}$  sets the dc level of the output signals. If no voltage is applied to the  $V_{OCM}$  pin, it will be set to the midrail voltage internally defined as:

$$\frac{\left(\mathsf{V}_{\mathsf{CC}}\right) + \left(\mathsf{V}_{\mathsf{CC}}\right)}{2}$$

In the differential mode, the V<sub>OCM</sub> on the two outputs cancel each other. Therefore, the output in the differential mode is the same as the input when gain is 1.  $V_{OCM}$  has a high bandwidth capability up to the typical operating range of the amplifier. For the prevention of noise going through the device, use a 0.1-µF capacitor on the V<sub>OCM</sub> pin as a bypass capacitor. Figure 30 shows the simplified diagram of the THS415x.

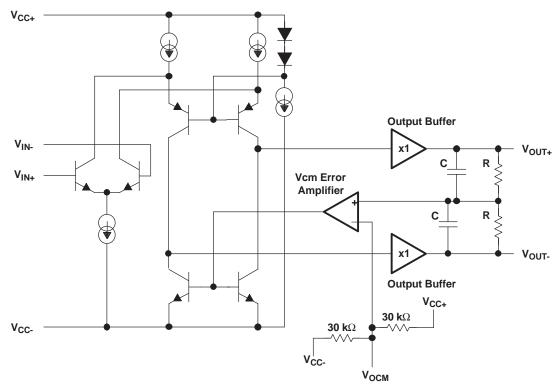


Figure 30. THS415x Simplified Diagram

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#### DATA CONVERTERS

Data converters are one of the most popular applications for the fully differential amplifiers. The following schematic shows a typical configuration of a fully differential amplifier attached to a differential ADC.

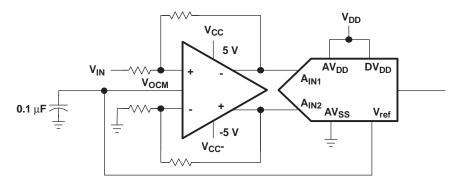


Figure 31. Fully Differential Amplifier Attached to a Differential ADC

Fully differential amplifiers can operate with a single supply.  $V_{OCM}$  defaults to the midrail voltage,  $V_{CC}/2$ . The differential output may be fed into a data converter. This method eliminates the use of a transformer in the circuit. If the ADC has a reference voltage output ( $V_{ref}$ ), then it is recommended to connect it directly to the  $V_{OCM}$  of the amplifier using a bypass capacitor for stability. For proper operation, the input common-mode voltage to the input terminal of the amplifier should not exceed the common-mode input voltage range.

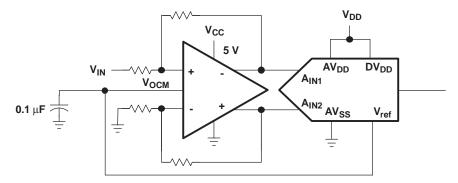
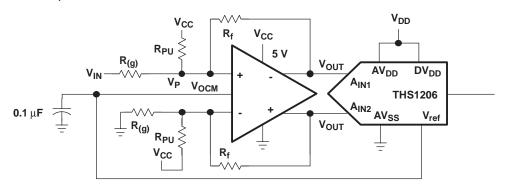
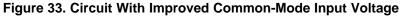


Figure 32. Fully Differential Amplifier Using a Single-Supply

Some single-supply applications may require the input voltage to exceed the common-mode input voltage range. In such cases, the following circuit configuration is suggested to bring the common-mode input voltage within the specifications of the amplifier.







The following equation is used to calculate  $R_{PU}$ :

$$R_{PU} = \frac{V_{P} - V_{CC}}{(V_{IN} - V_{P})\frac{1}{RG} + (V_{OUT} - V_{P})\frac{1}{RF}}$$

#### DRIVING A CAPACITIVE LOAD

Driving capacitive loads with high-performance amplifiers is not a problem as long as certain precautions are taken. The first is to realize that the THS415x has been internally compensated to maximize its bandwidth and slew rate performance. When the amplifier is compensated in this manner, capacitive loading directly on the output will decrease the device's phase margin leading to high-frequency ringing or oscillations. Therefore, for capacitive loads of greater than 10 pF, it is recommended that a resistor be placed in series with the output of the amplifier, as shown in Figure 34. A minimum value of 20  $\Omega$  should work well for most applications. For example, in 50- $\Omega$  transmission systems, setting the series resistor value to 20  $\Omega$  both isolates any capacitance loading and provides the proper line impedance matching at the source end.

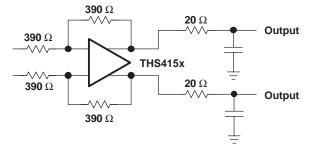


Figure 34. Driving a Capacitive Load

#### **ACTIVE ANTIALIAS FILTERING**

For signal conditioning in ADC applications, it is important to limit the input frequency to the ADC. Low-pass filters can prevent the aliasing of the high frequency noise with the frequency of operation. Figure 35 presents a method by which the noise may be filtered in the THS415x.

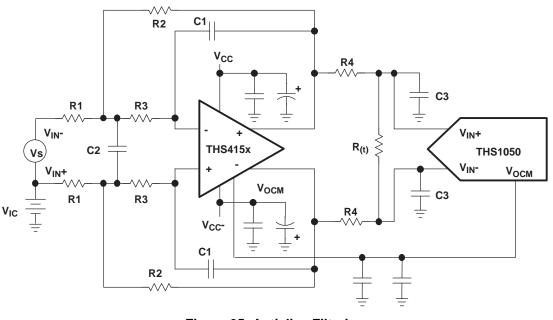


Figure 35. Antialias Filtering

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The transfer function for this filter circuit is:

$$H_{d}(f) = \left(\frac{K}{-\left(\frac{f}{FSF \ x \ fc}\right)^{2} + \frac{1}{Q} \frac{jf}{FSF \ x \ fc} + 1}\right) x \left(\frac{\frac{Rt}{2R4 + Rt}}{1 + \frac{j2\pi fR4RtC3}{2R4 + Rt}}\right) \quad \text{Where } K = \frac{R2}{R1}$$

$$FSF \ x \ fc \ = \ \frac{1}{2\pi\sqrt{2} \ x \ R2R3C1C2} \quad \text{and} \ Q \ = \frac{\sqrt{2} \ x \ R2R3C1C2}{R3C1 + R2C1 + KR3C1}$$

K sets the pass band gain, fc is the cutoff frequency for the filter, FSF is a frequency-scaling factor, and Q is the quality factor.

$$FSF = \sqrt{Re^2 + |Im|^2}$$
 and  $Q = \frac{\sqrt{Re^2 + |Im|^2}}{2Re}$ 

where Re is the real part, and Im is the imaginary part of the complex pole pair. Setting R2 = R, R3 = mR, C1 = C, and C2 = nC results in:

FSF x fc = 
$$\frac{1}{2\pi RC\sqrt{2 \text{ x mn}}}$$
 and Q =  $\frac{\sqrt{2 \text{ x mn}}}{1 + m(1 + K)}$ 

Start by determining the ratios, m and n, required for the gain and Q of the filter type being designed, then select C and calculate R for the desired fc.

#### **PRINCIPLES OF OPERATION**

#### THEORY OF OPERATION

The THS415x is a fully differential amplifier. Differential amplifiers are typically *differential in/single out*, whereas fully differential amplifiers are *differential in/differential out*.

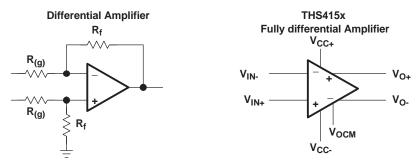
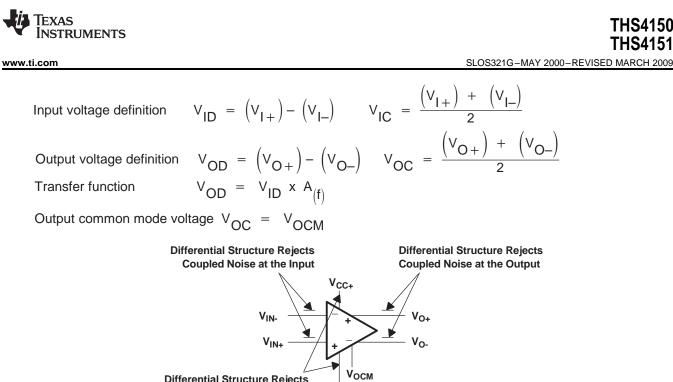


Figure 36. Differential Amplifier Versus a Fully Differential Amplifier

To understand the THS415x fully differential amplifiers, the definition for the pinouts of the amplifier are provided.

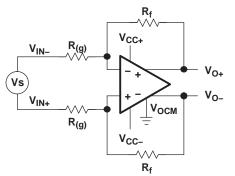
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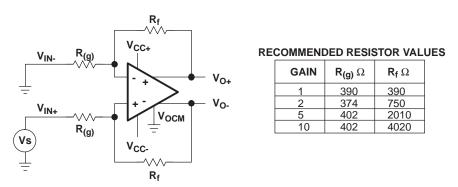
#### Figure 37. Definition of the Fully Differential Amplifier

The following schematics depict the differences between the operation of the THS415x, a fully differential amplifier, in two different modes. Fully differential amplifiers can work with differential input or can be implemented as single in/differential out.



Note: For proper operation, maintain symmetry by setting  $R_f 1 = R_f 2 = R_f$  and  $R_{(g)} 1 = R_{(g)} 2 = R_{(g)} \Rightarrow A = R_f/R_{(g)}$ 









If each output is measured independently, each output is one-half of the input signal when the gain is 1. The following equations express the transfer function for each output:

$$V_{O+} = \frac{V_{I+}}{2} + V_{OCM}$$

The second output is equal and opposite in sign:

$$V_{O-} = \frac{-V_{I+}}{2} + V_{OCM}$$

V<sub>OCM</sub> will be set to midrails if it is not derived by any external power source.

Fully differential amplifiers may be viewed as two inverting amplifiers. In this case, the equation of an inverting amplifier holds true for gain calculations. One advantage of fully differential amplifiers is that they offer twice as much dynamic range compared to single-ended amplifiers. For example, a  $1-V_{PP}$  ADC can only support an input signal of 1  $V_{PP}$ . If the output of the amplifier is 2  $V_{PP}$ , then it will not be practical to feed a  $2-V_{PP}$  signal into the targeted ADC. Using a fully differential amplifier enables the user to break down the output into two  $1-V_{PP}$  signals with opposite signs and feed them into the differential input nodes of the ADC. In practice, the designer has been able to feed a 2-V peak-to-peak signal into a 1-V differential ADC with the help of a fully differential amplifier. The final result indicates twice as much dynamic range.

Figure 40 illustrates the increase in dynamic range. The gain factor should be considered in this scenario. The THS415x fully differential amplifier offers an improved CMRR and PSRR due to its symmetrical input and output. Furthermore, second harmonic distortion is improved. Second harmonics tend to cancel because of the symmetrical output.

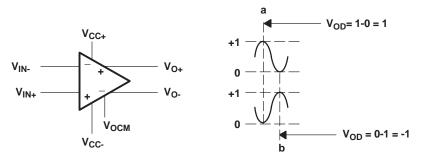


Figure 40. Fully Differential Amplifier With Two 1-V<sub>PP</sub> Signals

Similar to the standard inverting amplifier configuration, input impedance of a fully differential amplifier is selected by the input resistor,  $R_{(g)}$ . If input impedance is a constraint in design, the designer may choose to implement the differential amplifier as an instrumentation amplifier. This configuration improves the input impedance of the fully differential amplifier. The following schematic depicts the general format of instrumentation amplifiers.

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The general transfer function for this circuit is:

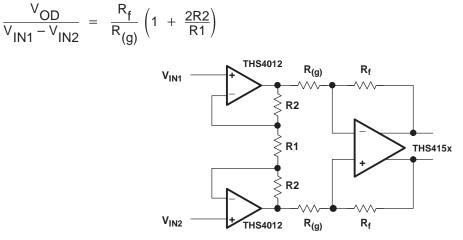


Figure 41. Fully Differential Instrumentation Amplifier

#### CIRCUIT LAYOUT CONSIDERATIONS

To achieve the levels of high frequency performance of the THS415x, follow proper printed-circuit board high frequency design techniques. A general set of guidelines is given below. In addition, a THS415x evaluation board is available to use as a guide for layout or for evaluating the device performance.

- Ground planes—It is highly recommended that a ground plane be used on the board to provide all components with a low inductive ground connection. However, in the areas of the amplifier inputs and output, the ground plane can be removed to minimize the stray capacitance.
- Proper power supply decoupling—Use a 6.8-μF tantalum capacitor in parallel with a 0.1-μF ceramic capacitor on each supply terminal. It may be possible to share the tantalum among several amplifiers depending on the application, but a 0.1-μF ceramic capacitor should always be used on the supply terminal of every amplifier. In addition, the 0.1-μF capacitor should be placed as close as possible to the supply terminal. As this distance increases, the inductance in the connecting trace makes the capacitor less effective. The designer should strive for distances of less than 0.1 inches between the device power terminals and the ceramic capacitors.
- Sockets—Sockets are not recommended for high-speed operational amplifiers. The additional lead inductance in the socket pins will often lead to stability problems. Surface-mount packages soldered directly to the printed-circuit board is the best implementation.
- Short trace runs/compact part placements—Optimum high frequency performance is achieved when stray series inductance has been minimized. To realize this, the circuit layout should be made as compact as possible, thereby minimizing the length of all trace runs. Particular attention should be paid to the inverting input of the amplifier. Its length should be kept as short as possible. This will help to minimize stray capacitance at the input of the amplifier.
- Surface-mount passive components—Using surface-mount passive components is recommended for high
  frequency amplifier circuits for several reasons. First, because of the extremely low lead inductance of
  surface-mount components, the problem with stray series inductance is greatly reduced. Second, the small
  size of surface-mount components naturally leads to a more compact layout, thereby minimizing both stray
  inductance and capacitance. If leaded components are used, it is recommended that the lead lengths be kept
  as short as possible.

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#### POWER-DOWN MODE

The power-down mode is used when power saving is required. The power-down terminal  $(\overline{PD})$  found on the THS415x is an active low terminal. If it is left as a no-connect terminal, the device will always stay on due to an internal 50 k $\Omega$  resistor to V<sub>CC</sub>. The threshold voltage for this terminal is approximately 1.4 V above V<sub>CC</sub>. This means that if the  $\overline{PD}$  terminal is 1.4 V above V<sub>CC</sub>, the device is active. If the  $\overline{PD}$  terminal is less than 1.4 V above V<sub>CC</sub>, the device is off. For example, if V<sub>CC</sub> = -5 V, then the device is on when PD reaches 3.6 V, (-5 V + 1.4 V = -3.6 V). By the same calculation, the device is off below -3.6 V. It is recommended to pull the terminal to V<sub>CC</sub> in order to turn the device off. Figure 42 shows the simplified version of the power-down circuit. While in the power-down state, the amplifier goes into a high-impedance state. The amplifier output impedance is typically greater than 1 M $\Omega$  in the power-down state.

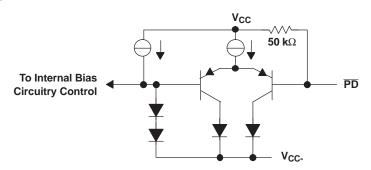
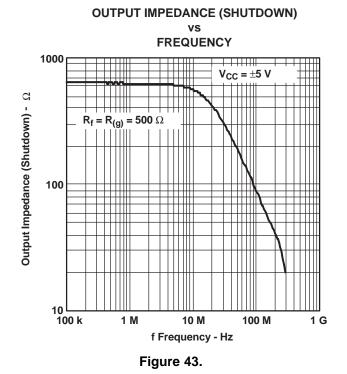


Figure 42. Simplified Power-Down Circuit

Due to the similarity of the standard inverting amplifier configuration, the output impedance appears to be very low while in the power-down state. This is because the feedback resistor ( $R_f$ ) and the gain resistor ( $R_{(g)}$ ) are still connected to the circuit. Therefore, a current path is allowed between the input of the amplifier and the output of the amplifier. An example of the closed-loop output impedance is shown in Figure 43.



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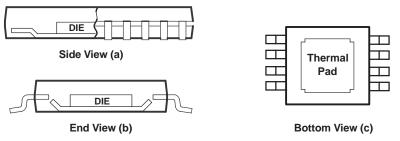
### GENERAL PowerPAD DESIGN

The THS415x is available packaged in a thermally-enhanced DGN package, which is a member of the PowerPAD family of packages. This package is constructed using a downset leadframe upon which the die is mounted [see Figure 44(a) and Figure 44(b)]. This arrangement results in the lead frame being exposed as a thermal pad on the underside of the package [see Figure 44(c)]. Because this thermal pad has direct thermal contact with the die, excellent thermal performance can be achieved by providing a good thermal path away from the thermal pad.

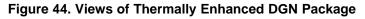
The PowerPAD package allows for both assembly and thermal management in one manufacturing operation. During the surface-mount solder operation (when the leads are being soldered), the thermal pad can also be soldered to a copper area underneath the package. Through the use of thermal paths within this copper area, heat can be conducted away from the package into either a ground plane or other heat dissipating device.

The PowerPAD package represents a breakthrough in combining the small area and ease of assembly of the surface mount with the, heretofore, awkward mechanical methods of heatsinking.

More complete details of the PowerPAD<sup>™</sup> installation process and thermal management techniques can be found in the Texas Instruments Technical Brief, PowerPAD Thermally Enhanced Package (SLMA002). This document can be found at the TI web site (www.ti.com) by searching on the key word **PowerPAD**. The document can also be ordered through your local TI sales office. Refer to literature number SLMA002 when ordering.



A. The thermal pad is electrically isolated from all terminals in the package.



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### **Revision History**

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| Changes from Revision F (November, 2006) to Revision G |                                     |  |   |  |  |
|--|-------------------------------------|--|---|--|--|
| •  | Corrected x-axis values in Figure 2 |  | 5 |  |  |

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11-Apr-2013

### PACKAGING INFORMATION

| Orderable Device | Status<br>(1) | Package Type      | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan<br>(2)            | Lead/Ball Finish | MSL Peak Temp      | Op Temp (°C) | Top-Side Markings (4) | Samples |
|------------------|---------------|-------------------|--------------------|------|----------------|----------------------------|------------------|--------------------|--------------|-----------------------|---------|
| THS4150CD        | ACTIVE        | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | 4150C                 | Samples |
| THS4150CDG4      | ACTIVE        | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | 4150C                 | Samples |
| THS4150CDGN      | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | AQB                   | Samples |
| THS4150CDGNG4    | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | AQB                   | Samples |
| THS4150CDGNR     | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | AQB                   | Samples |
| THS4150CDGNRG4   | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | AQB                   | Samples |
| THS4150CDR       | ACTIVE        | SOIC              | D                  | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | 4150C                 | Samples |
| THS4150CDRG4     | ACTIVE        | SOIC              | D                  | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | 4150C                 | Samples |
| THS4150ID        | ACTIVE        | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 85    | 41501                 | Samples |
| THS4150IDG4      | ACTIVE        | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 85    | 41501                 | Samples |
| THS4150IDGKR     | OBSOLETE      | VSSOP             | DGK                | 8    |                | TBD                        | Call TI          | Call TI            | -40 to 85    | AST                   |         |
| THS4150IDGKRG4   | OBSOLETE      | VSSOP             | DGK                | 8    |                | TBD                        | Call TI          | Call TI            | -40 to 85    |                       |         |
| THS4150IDGN      | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 85    | AQC                   | Samples |
| THS4150IDGNG4    | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 85    | AQC                   | Samples |
| THS4150IDGNR     | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 85    | AQC                   | Samples |
| THS4150IDGNRG4   | ACTIVE        | MSOP-<br>PowerPAD | DGN                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | -40 to 85    | AQC                   | Samples |
| THS4151CD        | ACTIVE        | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | 4151C                 | Samples |
| THS4151CDG4      | ACTIVE        | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM | 0 to 70      | 4151C                 | Samples |



### PACKAGE OPTION ADDENDUM

11-Apr-2013

| Orderable Device | Status | Package Type      | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan<br>(2)            | Lead/Ball Finish | MSL Peak Temp             | Op Temp (°C) | Top-Side Markings | Samples |
|------------------|--------|-------------------|--------------------|------|----------------|----------------------------|------------------|---------------------------|--------------|-------------------|---------|
| THS4151CDGK      | ACTIVE | VSSOP             | DGK                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | (3)<br>Level-1-260C-UNLIM | 0 to 70      | (4)<br>ATU        | Samples |
| THS4151CDGKG4    | ACTIVE | VSSOP             | DGK                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | 0 to 70      | ATU               | Samples |
| THS4151CDGN      | ACTIVE | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | 0 to 70      | AQD               | Samples |
| THS4151CDGNG4    | ACTIVE | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | 0 to 70      | AQD               | Samples |
| THS4151ID        | ACTIVE | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | 41511             | Samples |
| THS4151IDG4      | ACTIVE | SOIC              | D                  | 8    | 75             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | 41511             | Samples |
| THS4151IDGK      | ACTIVE | VSSOP             | DGK                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | ASU               | Samples |
| THS4151IDGKG4    | ACTIVE | VSSOP             | DGK                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | ASU               | Samples |
| THS4151IDGN      | ACTIVE | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | AQE               | Samples |
| THS4151IDGNG4    | ACTIVE | MSOP-<br>PowerPAD | DGN                | 8    | 80             | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | AQE               | Samples |
| THS4151IDGNR     | ACTIVE | MSOP-<br>PowerPAD | DGN                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | AQE               | Samples |
| THS4151IDGNRG4   | ACTIVE | MSOP-<br>PowerPAD | DGN                | 8    | 2500           | Green (RoHS<br>& no Sb/Br) | CU NIPDAU        | Level-1-260C-UNLIM        | -40 to 85    | AQE               | Samples |

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.



# PACKAGE OPTION ADDENDUM

11-Apr-2013

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above. Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

<sup>(4)</sup> Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.

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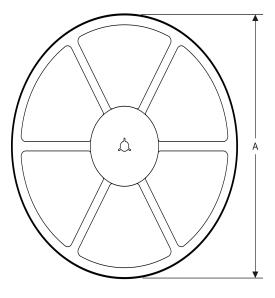
# PACKAGE MATERIALS INFORMATION

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#### TAPE AND REEL INFORMATION

#### REEL DIMENSIONS

TEXAS INSTRUMENTS





MSOP-

Power PAD DGN

TAPE AND REEL INFORMATION

THS4151IDGNR

#### TAPE DIMENSIONS



| A0 | Dimension designed to accommodate the component width     |
|----|---|
| B0 | Dimension designed to accommodate the component length    |
| K0 | Dimension designed to accommodate the component thickness |
| W  | Overall width of the carrier tape                         |
| P1 | Pitch between successive cavity centers                   |

w

(mm)

12.0

12.0

12.0

12.0

P1 (mm)

8.0

8.0

8.0

8.0

Pin1

Quadrant

Q1

Q1

Q1

Q1

| Device       | Package<br>Type       | Package<br>Drawing |   | SPQ  | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0<br>(mm) | B0<br>(mm) | K0<br>(mm) |
|--------------|-----------------------|--------------------|---|------|--------------------------|--------------------------|------------|------------|------------|
| THS4150CDGNR | MSOP-<br>Power<br>PAD | DGN                | 8 | 2500 | 330.0                    | 12.4                     | 5.3        | 3.4        | 1.4        |
| THS4150CDR   | SOIC                  | D                  | 8 | 2500 | 330.0                    | 12.4                     | 6.4        | 5.2        | 2.1        |
| THS4150IDGNR | MSOP-<br>Power<br>PAD | DGN                | 8 | 2500 | 330.0                    | 12.4                     | 5.3        | 3.4        | 1.4        |

8

2500

330.0

12.4

5.3

3.4

1.4

#### Pack Materials-Page 1

TEXAS INSTRUMENTS

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# PACKAGE MATERIALS INFORMATION

17-Aug-2012



\*All dimensions are nominal

| Device       | Package Type  | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|--------------|---------------|-----------------|------|------|-------------|------------|-------------|
| THS4150CDGNR | MSOP-PowerPAD | DGN             | 8    | 2500 | 358.0       | 335.0      | 35.0        |
| THS4150CDR   | SOIC          | D               | 8    | 2500 | 367.0       | 367.0      | 35.0        |
| THS4150IDGNR | MSOP-PowerPAD | DGN             | 8    | 2500 | 358.0       | 335.0      | 35.0        |
| THS4151IDGNR | MSOP-PowerPAD | DGN             | 8    | 2500 | 358.0       | 335.0      | 35.0        |

DGK (S-PDSO-G8)

PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 per end.

- D Body width does not include interlead flash. Interlead flash shall not exceed 0.50 per side.
- E. Falls within JEDEC MO-187 variation AA, except interlead flash.



# DGK (S-PDSO-G8)

### PLASTIC SMALL OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



DGN (S-PDSO-G8)

PowerPAD<sup>™</sup> PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

- C. Body dimensions do not include mold flash or protrusion.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com <a href="http://www.ti.com">http://www.ti.com</a>.
- E. See the additional figure in the Product Data Sheet for details regarding the exposed thermal pad features and dimensions. F. Falls within JEDEC MO-187 variation AA-T

PowerPAD is a trademark of Texas Instruments.



# DGN (S-PDSO-G8)

# PowerPAD<sup>™</sup> PLASTIC SMALL OUTLINE

#### THERMAL INFORMATION

This PowerPAD  $^{M}$  package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.





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NOTE: All linear dimensions are in millimeters

#### PowerPAD is a trademark of Texas Instruments



# DGN (R-PDSO-G8)

# PowerPAD<sup>™</sup> PLASTIC SMALL OUTLINE



NOTES:

- : A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
  - D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>.
  - E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
  - F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters).

- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.





NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
   E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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