

## 485 Series Fuse



### Description

The 485 Nano<sup>2</sup> Fuse Series is a small, fast acting, surface mount ceramic fuse rated at a remarkable 600VDC at its small size and with 100A breaking capacity. It is primarily designed for circuit protection in high energy applications. This product is fully compatible with lead-free solder alloys and higher temperature profiles associated with lead-free assembly.



### Features

- Fast Acting / Surface mount high fuse for high voltage (up to 600VDC) applications.
- Fully compatible with lead-free solder alloys and higher temperature profiles associated with lead-free assembly.
- Relatively high breaking capacity at 100A.
- RoHS compliant / Halogen Free
- Rating – 0.5 - 3.15 Amperes.

### Applications

- PC server and Telecom systems
- LCD TV inverter boards DC input protection
- Uninterruptible Power Supply (UPS) / 3-Phase Power Supplies
- 380VDC server / lighting in data center



### Agency Approvals

Agency	Agency File Number	Ampere Rating
	E10480	500mA - 3.15A
	LR29862	500mA - 3.15A

### Electrical Characteristics for Series

% of Ampere Rating	Opening Time at 25°C
100%	4 hours, Minimum
200%	60 seconds, Maximum

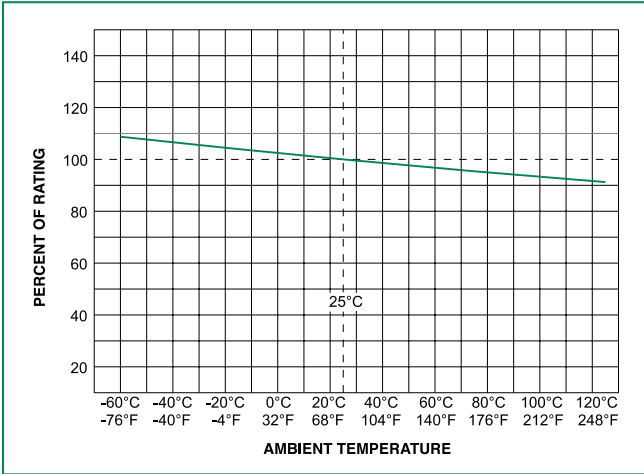
### Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Agency Approvals	
							
0.50	.500	600V	100A @ 250V AC 100A @ 600V DC	0.807	0.0354	X	X
1.00	001.			0.264	0.3044	X	X
1.50	01.5			0.123	0.3917	X	X
2.00	002.			0.0744	0.8962	X	X
2.50	02.5			0.0583	1.4921	X	X
3.15	3.15			0.0395	3.304	X	X

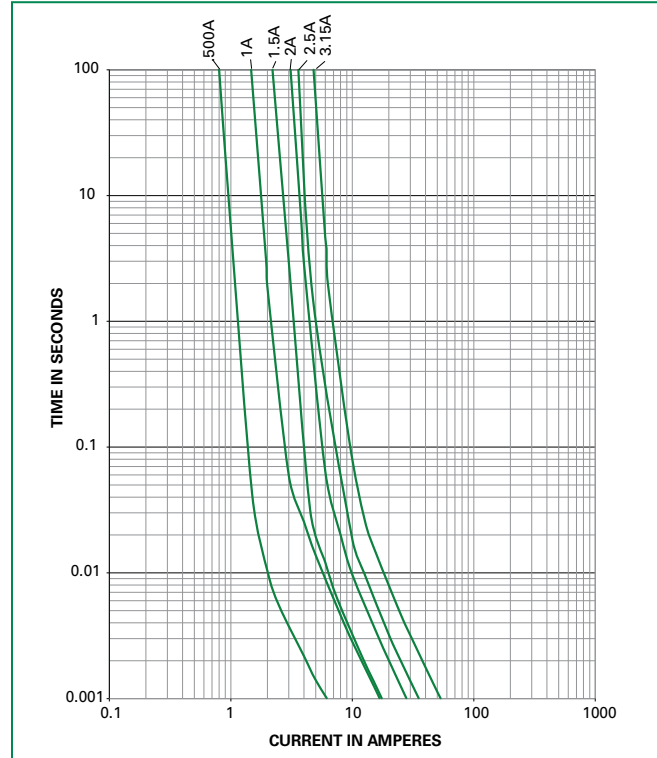
Notes:

1. Cold resistance measured at less than 10% of rated current at 23°C.
2. Agency Approval Table Key: X=Approved or Certified, P=Pending and Blank=Not Approved.
3. I<sup>2</sup>t values stated for 8 msec opening time.

**Temperature Derating Curve**

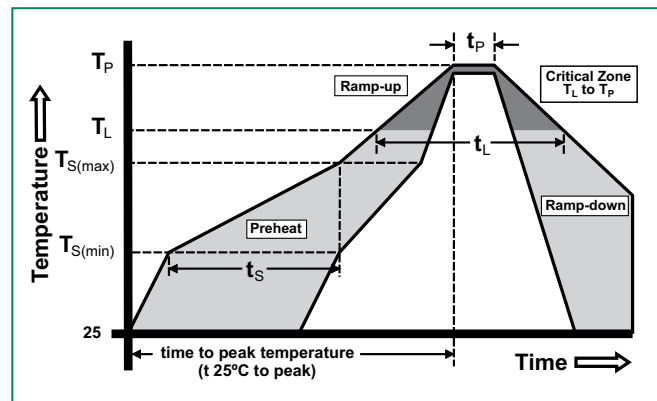


**Average Time Current Curves**



**Soldering Parameters - Reflow Soldering**

Reflow Condition		Pb – Free Assembly
Pre Heat	- Temperature Min ( $T_{s(min)}$ )	150°C
	- Temperature Max ( $T_{s(max)}$ )	200°C
	- Time (Min to Max) ( $t_s$ )	60 – 180 ses
Average Ramp-up Rate (Liquidus Temp ( $T_L$ ) to peak)		5°C/second max.
$T_{s(max)}$ to $T_L$ - Ramp-up Rate		5°C/second max.
Reflow	- Temperature ( $T_L$ ) (Liquidus)	217°C
	- Temperature ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )		260 <sup>+0/-5</sup> °C
Time within 5°C of actual peak Temperature ( $t_p$ )		20 – 40 seconds
Ramp-down Rate		5°C/second max.
Time 25°C to peak Temperature ( $T_p$ )		8 minutes max.
Do not exceed		260°C

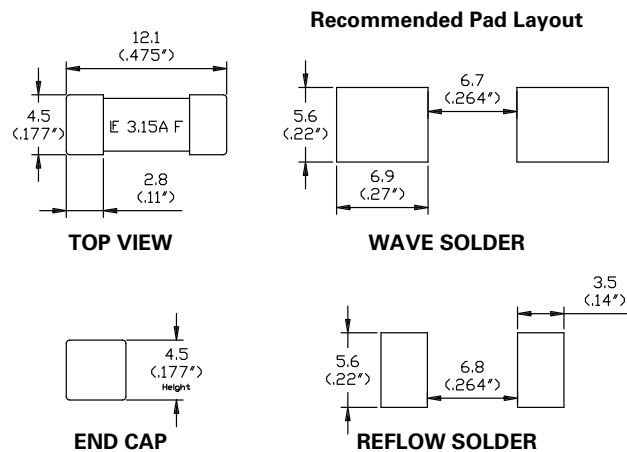


## Product Characteristics

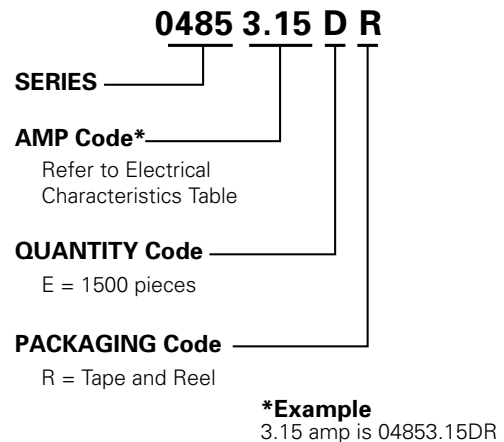
<b>Material</b>	<b>Body:</b> Ceramic <b>Cap:</b> Silver Plated Brass
<b>Product Marking</b>	<b>Body:</b> Brand Logo, Current Rating
<b>Operating Temperature</b>	-55°C to 125°C with proper derating
<b>Moisture Sensitivity Level</b>	Level 1 J-STD-020C
<b>Solderability</b>	MIL-STD-202, Method 208
<b>Insulation Resistance (after Opening)</b>	MIL-STD-202, Method 302, Test Condition A (10,000 ohms, Minimum)

<b>Thermal Shock</b>	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C to 125°C, 15 minutes @ each extreme
<b>Mechanical Shock</b>	MIL-STD-202, Method 213, <b>Test Condition I:</b> Deenergized. 100G's peak amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks
<b>Vibration</b>	MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2 hrs. each XYZ=6hrs
<b>Moisture Resistance</b>	MIL-STD-202F, Method 106, 10 cycles
<b>Salt Spray</b>	MIL-STD-202, Method 101, Test Condition B (48hrs)
<b>Resistance to Soldering Heat</b>	MIL-STD-202, Method 210, Test Condition B (10 sec at 260°C)

## Dimensions



## Part Numbering System



## Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Option Code
24mm Tape and Reel	EIA-RS 481-1, (IEC 286, Part 3)	1500	DR